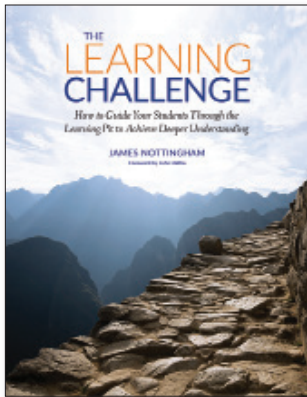


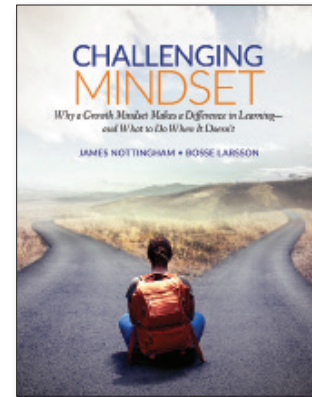
# The Challenging Learning Series

developed by James Nottingham



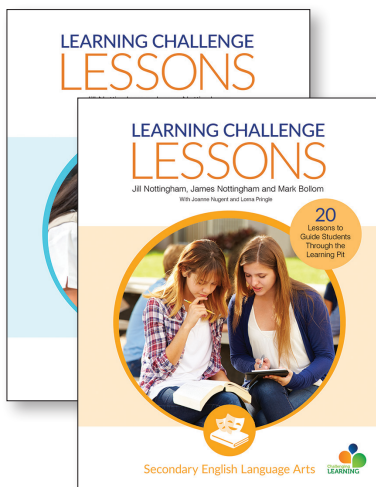
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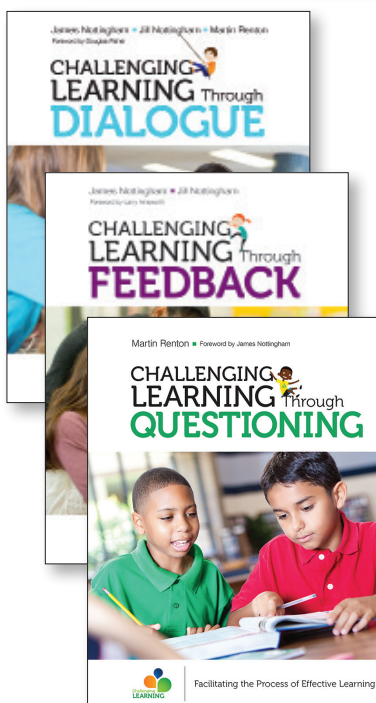
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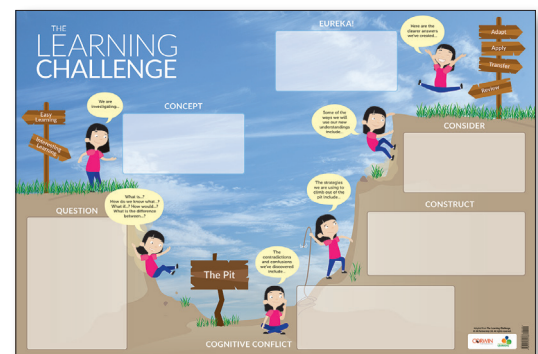


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